



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3914-1

Job Sheet 179321



Part No: D3914-1

Job Qty: 14 ea

DAS

21

9-89

Part Name: Rib



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/16/18

Job Tracking No:

Due Date: 7/13/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV D SHEET 5 IPP Rev:A new issue DD 10.03.19 verified by:EC IPP Rev:B as per dwg revB DD 10.08.18 verified by:EC IPP Rev:C 11.01.18 chg qc5 to 6 DD ver:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier Lead Time	
90	Start up Operation	14 Ea		7/13/18	0.00	0.00	Start Up Large Fab-5	DG 2018-06-21
100	Large Fab	14 pcs		7/13/18	0.00	3.14	Large Fab 8	DG 2018-06-21
110	QC	14 pcs		7/13/18	0.00	0.00	QC6	CPC
120	Packaging	14 pcs		7/13/18	0.00	0.00	Packaging3 Large Fab	CPC
130	QC21-SA	14 Ea		7/13/18	0.00	0.00	QC21	

Part Op 100 - 1- Cut tube as per dwg D3914 2- debur and remove identification markings
Descriptions: 120 - LOCATION: WA004

DAS
21
9-89

JUN 22 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TS0.750W.049	304 Sq Tube .75X.75X.049W	112 ft (8 ea)	90-Start up Operation	S082966

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304TS0.750W.049	112	871	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 6/18/18 9:13 AM Dart.lajeunesse.marie

Container No: S082966



Part: D3914-1

Job No: 179321

Serial No/Batch: S082966

Revision:

Inspector:

Exp Date:

Instructions:

Date: 06/21/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																																													
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval																																																																											
Description Work Order Deviation			Disposition																																																																												
			Completed By																																																																												
			Lead hand / Supervisor Approval Verification																																																																												
			QC / QA Coordinator Approval																																																																												
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